

GM Accessories "Production Take Off" (PTO) Wheel Program

The purpose of a PTO Wheel program varies depending on the involved LPO wheel:

LPO Wheel is same size as Production - Provides wheels and tires for transporting the vehicle from the Assembly Plant to the Dealer. Also provides production tires that will be transferred to the LPO wheels and ensures proper wheel size calibration.

LPO Wheel is up size from Production – Provides wheels and tires for transporting the vehicle from the Assembly Plant to the Dealer. Dealer is responsible for updating module with up size calibrations through Techline (TCSC).

The PTO process is used with LPO wheels on 2020 T1 HD Pick-up, Colorado/Canyon, Buick Envision, Chevrolet Corvette/Camaro/Malibu and many other vehicles. **The 2020 All New Chevrolet C8 Corvette will utilize this PTO Wheel Process for LPOs 5DG "Performance Pewter Open Spoke Wheel" and 5DF "Black Trident Spoke Wheel"**. The following step-by-step process will assist ADIs with the proper handling of the PTO Wheel or Wheel and Tire assemblies.

ADI LPO Wheel Package Orders, PTO Wheel Mounting and Balancing

**Corvette LPO wheel is always the same size as production; ADIs will ONLY ship boxed wheels, lugs, locks, TPMs and valve stems.**

Tire info for reference (i.e. for ADI to Dealer Sales)

- Tires can be secured through a local Tire Distributor or by calling **GM Tire Program HQ @ 877-72-TIRES (877-728-4737)**.
- Base Stingray Michelin Pilot Sport 4 ZP All Season Tires: Prod. RPO XFN, Acc RPO XCF
  - 245/35ZR19 A/S FRONT – TPC# 3118MS GM PN: 23428478 Michelin PN 25339
  - 305/30ZR20 A/S REAR – TPC# 3119MS GM PN: 84755165 Michelin PN 90383
- Z51 Michelin Pilot Sport 4S ZP Summer Tires: Prod. RPO XFQ, Acc. RPO XCD
  - 245/35ZR19 SL FRONT – TPC# 3120 GM PN: 23428477 Michelin PN 27439
  - 305/30ZR20 SL REAR – TPC# 3121 GM PN: 84667785 Michelin PN 00380
- ADIs SHOULD NOT SUBSTITUTE OTHER, NON-GM APPROVED TIRES IN ADI TO DEALER SALE SETS

ADI Action

LPO Package Order will be for the Acc Wheels WITHOUT tires.

- ADIs will ship LPO **Wheels, Lugs & Lock Kit (black w/ 5DF), Valve Stems & TPMs – Dealer will re-use production caps**
- Dealer is responsible for swapping production tires from PTO wheels to LPO wheels.
- If vehicle is received by Dealer with a damaged tire, the Dealer should file a Transportation Claim.

Production Take Off (PTO) Wheel Disposition

- PTO Wheels or Wheel and Tire sets are NOT required to be returned to the ADI (no core charge process).
- **Per the Order Guide, Acc LPO Wheels are a SECOND set of wheels; the CUSTOMER keeps the removed PTO wheels.**

ADI Reimbursement:

Corvette LPO Wheel is the same size as production: No assembly required by ADI so no additional ADI reimbursement.

Dealer Reimbursement:

Dealer will receive the established labor time for dismounting production tires, mounting and balancing with LPO Wheels (including installing NEW Valve Stems and TPMs) and installing wheel and tire set on to vehicle.