

GM Accessories “Transit Wheel” Process

The purpose of a Transit Wheel program is to build and ship a vehicle with production tires that can be transferred by ADIs to the LPO wheels. Typically, transit wheels are visually unappealing and not intended for normal driving/use. They can be either black steel (i.e. Full Size Trucks and Utilities) or a low-cost finish production aluminum wheel (i.e. Cadillac ATS, CTS, XT5 and All New GMC Acadia). The Transit Wheel process also ensures proper wheel size calibration at the Assembly Plant. The All New 2018 Buick Enclave will utilize this Transit Wheel Process for LPO S1T. The 20” tire is a Continental 255/55R20, Continental PN 15499350000, GM PN 23165672. The following process will assist ADIs with the proper handling of the Transit Wheel assemblies.

ADI LPO Wheel Package Orders, Transit Wheel Mounting and Balancing

- ADIs must secure Tire “Seed Stock” prior to LPO launch, to meet initial Dealer LPO order demand.
- Subsequent LPO orders will utilize the GM Approved production “Transit” Tires from recovered transit sets.
- Seed Stock can be secured through a local Tire Distributor or by calling [GM Tire Program HQ @ 877-72-TIRES \(877-728-4737\)](tel:877-72-TIRES).
- In case of Seed Stock shortage, ADIs should leverage the GM approved tires that come on the vehicle to fill the LPO order
- ADIs SHOULD NOT SUBSTITUTE OTHER, NON GM APPROVED TIRES
- Failure to comply with this process will result in LPO Wheel package debits for the involved VIN(s)

ADI Action

- 1) ADI receives an LPO Package Order for the Vehicle’s Accessory Wheels.
- 2) ADI mounts and balances the LPO Wheel & Tire assemblies per *GM Engineering Specifications*.
- 3) ADI ships to Dealer *LPO Wheel & Tire package: Wheels, Tires, TPMs, Valve Stems, Center Caps ONLY – REUSE Production Lugs* ADI requests “Transit Wheels” and Tires be returned to ADI from Dealer.
- 4) ADI coordinates and assumes all return freight expense from the Dealer.
- 5) ADI assesses and reconciles Dealer Core Charges for Transit Wheels (ref. ADI Billing and Core Charge info below).
- 6) Upon return to ADI, the ADI will remove Production Tires from the Transit Wheels for reuse.
- 7) ADI is responsible for Transit Wheel final disposition (ref. Transit Wheel Disposition Process below).

If vehicle is received with a damaged tire, the Dealer files a Transportation Claim and gives new tire to ADI with core set return.

Transit Wheel Disposition Process

- *Damage/Scrap –Process may include, but is not limited to; Sledge or Rim-Bending to the outboard flange, damaging a 3”-4” section inward. Note that initially, Chevrolet Traverse Production Wheel RPO SLY will serve as the transit wheel (will show as RPO SKL on invoice); it must be scrapped. In Q1 2018, this wheel will change to the same transit wheel currently used on Acadia and XT5 (will STILL show as RPO SKL on invoice). Despite the Q1 change, this transit wheel will need to be scrapped as well.*

ADI Billing and Core Charges: Below are a few recommendations that can be utilized when billing the Transit Wheels.

<ol style="list-style-type: none"> 1) ADI creates a zero dollar dealer invoice for the LPO wheel assembly on line one for accounting with GM. 2) ADI creates a second line on the invoice for core charge of \$1,500 for the “transit” wheel assemblies. 	<p><i>OR, ADI can create two invoices to process the transaction.</i></p>	<ol style="list-style-type: none"> 1) Invoice 1 - Bill the wheels to GM – LPO accounting and deliver to the dealer. 2) Invoice 2 - Bill the dealer at \$1,500 core charge for the wheel assembly – tracks dealer core return.
<ul style="list-style-type: none"> • ADIs are responsible for reconciliation of dealer “transit” wheel cores. • ADIs should communicate and reinforce their return process to their Dealers regularly. • Please include the defined return process, ADI contact names (Freight, ADI, etc.), Return Standards, Timing, Shipping Labels, etc. • If a dealer does not return a transit core, a GM Accessory Representative can assist with Zone Team support. 		

ADI Reimbursement: ADIs are reimbursed at a rate of \$90 p/hr (for a total reimbursement of \$235) per set for transportation, dismount, and re-mount and balance of Transit Wheels. *Below is the suggested assignment of labor.*

- Wheel Recovery: \$100
- Dismount “Transit Wheel” assembly: .5hrs / \$45
- Mounting & Balancing: 1hr / \$90

Dealer Reimbursement: Reference Dealer Communication for more info.