

GM Accessories "Production Take Off" (PTO) Wheel Program

The purpose of a PTO Wheel program varies depending on the involved LPO wheel:

LPO Wheel is same size as Production - Provides wheels and tires for transporting the vehicle from the Assembly Plant to the Dealer. Also provides production tires that can transferred to the LPO wheels and ensures proper wheel size calibration.

LPO Wheel is up size from Production – Provides wheels and tires for transporting the vehicle from the Assembly Plant to the Dealer via carrier. Dealer is responsible for updating module calibrations through Techline (TCSC).

The PTO process is used with LPO wheels on Colorado/Canyon, Corvette and Camaro and others. The 2020 All New (T1) Chevy Silverado and GMC Sierra HD pickups will utilize this process for LPOs SHH (Black) and SHL (Chrome). The following step-by-step process will assist ADIs with the proper handling of the PTO Wheel or Wheel and Tire assemblies.

ADI LPO Wheel Package Orders, PTO Wheel Mounting and Balancing

- ADIs should secure Tire "Seed Stock" prior to LPO launch, to meet initial Dealer demand for up size orders.
The 20" tire is a Goodyear Wrangler Trailrunner AT LT275/65R20, Goodyear PN 742303681, GM PN 23376699 TPC Spec 2370.
- Tires can be secured through a local Tire Distributor or by calling [GM Tire Program HQ @ 877-72-TIRES \(877-728-4737\)](tel:877-72-TIRES).
- ADIs SHOULD NOT SUBSTITUTE OTHER, NON-GM APPROVED TIRES - Failure to comply will result in LPO Wheel package debits for the involved VIN(s)

ADI Action

ADI receives an LPO Package Order for the Accessory Wheels either WITH or WITHOUT tires depending on production wheel size.

LPO Wheel is same size as production:

- 1) ADI ships to Dealer an LPO Wheel Package (*Lug and Lock kit, Center Caps, Valve Stems & TPMs*) *WITHOUT* Tires. Dealer is responsible for swapping same size *production tires* from PTO wheels to LPO wheels.
If vehicle is received by Dealer with a damaged tire, the Dealer should file a Transportation Claim.

LPO Wheel is up size from production:

- 1) ADI mounts and balances the LPO Wheels and Tires (*including new Valve Stems & TPMs*) per *GM Engineering Specifications*.
- 2) ADI ships to Dealer the *complete LPO Wheel and Tire SET (including Lug and Lock kit and Center Caps)*.

Production Take Off (PTO) Wheel Disposition

- PTO Wheels or Wheel and Tire sets are NOT required to be returned to the ADI (no core charge process).
- Disposition of PTO Wheels or Wheel and Tire sets are at Dealer discretion based on vehicle content requirements.

ADI Reimbursement:

LPO Wheel is same size: No assembly required by ADI so no additional ADI reimbursement.

LPO Wheel is up size: ADIs are reimbursed \$90 for mount and balance.

Dealer Reimbursement:

LPO Wheel is same size: Dealer will receive the established labor time for dismounting production tires, mounting and balancing with LPO Wheels (including NEW Valve Stems and TPMs) and installing wheel and tire set on to vehicle.

LPO Wheel is up size: Dealers will receive the established labor time for installing LPO wheel and tire set on to the vehicle and performing any required recalibration through Techline (TCSC) 800-828-6860.